

GIBBS GROUP NORTH AMERICA

THE DRYING SHOP

FINISHING SHOP EQUIPMENT



Products and accessories to help increase productivity and efficiency in your workshop. Made of high quality, robust materials which will provide many years of service.

DRYING-SHOP.COM

Revised April 2026



GIBBS ECO RACK



A strong and lightweight, simple self-assembly rack for drying products in your spray shop. Adjustable to two different widths, with unique ring frame design.

- Low cost
- 14 layers
- Light weight, but very strong
- Fully mobile
- Plastic protection sleeving on the bars
- Plastic protection on the ends of the bars
- Heavy duty 4" diameter, 360 degree rotational rubber castors
- Delivered to you within 5 days

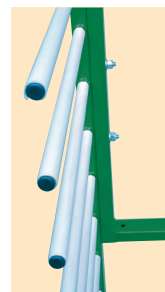
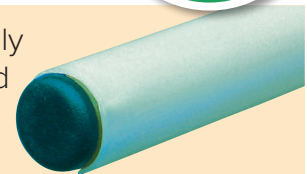
★ LOW COST ★
\$490
Air freight express shipping \$55

SPECIFICATIONS

- Bar Length 20"
- Gap between layers 3 1/4"
- Number of layers 14
- Overall height 66"
- Width assembled in the narrow format 11 1/2"
- Width assembled in the wide format 23 1/2"
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 300lb
- Maximum payload per layer 22lb

(centre to centre of bars)

Supplied with poly prop sleeves and end bungs



Unique central "2 way" separator

ORDER TODAY!

🌐 **ONLINE** DRYING-SHOP.COM

✉ **EMAIL** SALES@GIBBSGROUPNA.COM

☎ **PHONE** 877-785-0274



GIBBS BUDGET RACK



A very strong, simple self-assembly rack for drying products in your spray shop. Adjustable to two different widths, with unique ring frame design.

- 14 layers
- Robust design
- Fully mobile
- Plastic protection sleeving on the bars
- Plastic protection on the ends of the bars
- Heavy duty 4" diameter, 360 degree rotational rubber castors
- Delivered to you within 5 days

55lb
★
PER LAYER

BUDGET
★ Price ★
\$655
Air freight express
shipping \$55

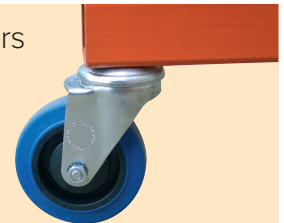
SPECIFICATIONS

- Bar Length 20"
- Gap between layers 3 1/4"
- Number of layers 14
- Overall height 65 1/2"
- Width assembled in the narrow format 11 1/2" (centre to centre of bars)
- Width assembled in the wide format 23 1/2" (centre to centre of bars)
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 770lb
- Maximum payload per layer 55lb

Supplied with poly prop sleeves and end bungs



Swivel castors for easy movement



ORDER TODAY!

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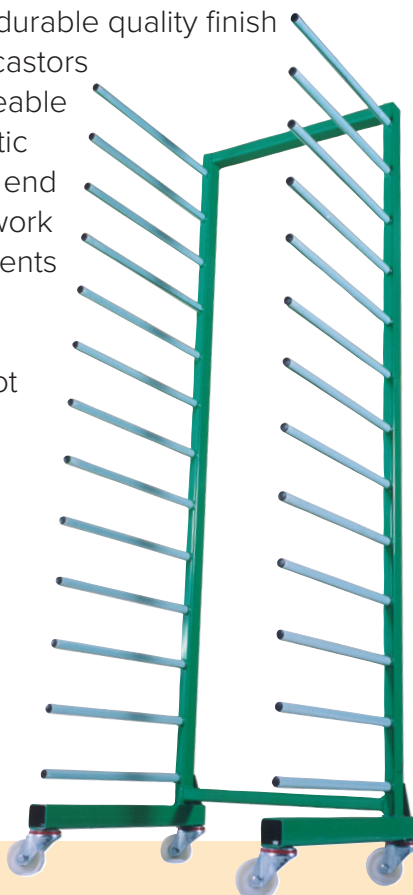
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☎ **PHONE** 877-785-0274

GIBBS PRISM RACK 13 BAR

A strong, simple self-assembly rack for drying products in your spray shop.

- Spray coated for a durable quality finish
- Heavy duty swivel castors
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days



SPECIFICATIONS

- Bar Length 20"
- Gap between layer 4 1/2"
- Number of layers 13
- Overall height 74"
- Assembled Width 21 3/4" (centre to centres of bars)
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 880lb
- Maximum payload per layer 55lb

GIBBS PRISM RACK 16 BAR

A strong, simple self-assembly rack for drying products in your spray shop.

- Spray coated for a durable quality finish
- Heavy duty swivel castors
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days



SPECIFICATIONS

- Bar Length 20"
- Gap between layers 3 1/2"
- Number of layers 16
- Overall height 74"
- Assembled Width 21 3/4" (centre to centre of bars)
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 880lb
- Maximum payload per layer 55lb

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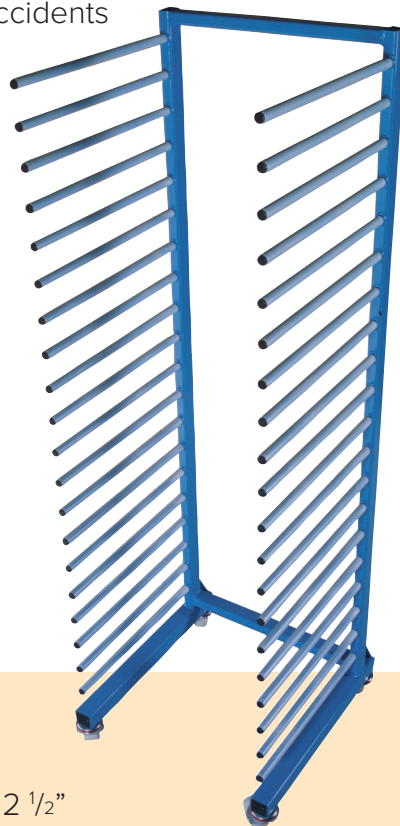
☎ **PHONE** 877-785-0274



GIBBS PRISM RACK 20 BAR

A strong, simple self-assembly rack for drying products in your spray shop.

- Spray coated for a durable quality finish
- Heavy duty swivel castors
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days



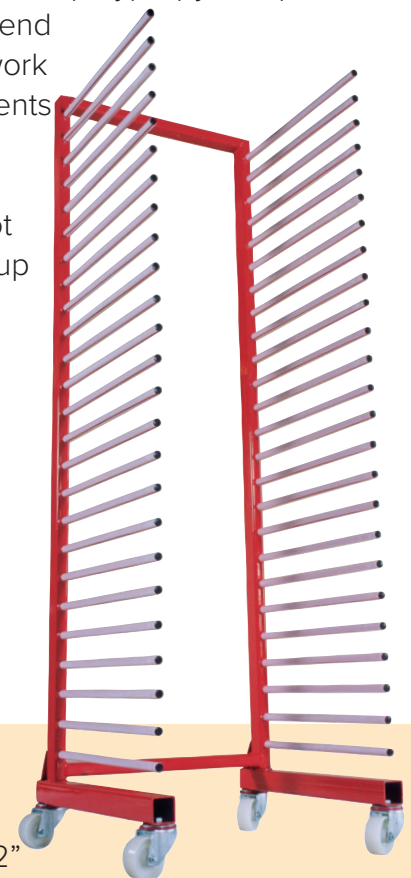
SPECIFICATIONS

- Bar Length 20"
- Gap between bars 2 1/2"
- Number of layers 20
- Overall height 74"
- Assembled Width 21 3/4" (centre to centre of bars)
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 880lb
- Maximum payload per layer 55lb

GIBBS PRISM RACK 25 BAR

A strong, simple self-assembly rack for drying products in your spray shop.

- Spray coated for a durable quality finish
- Heavy duty swivel castors
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days



SPECIFICATIONS

- Bar Length 20"
- Gap between bars 2"
- Number of layers 25
- Overall height 74"
- Assembled Width 21 3/4" (centre to centre of bars)
- Heavy Duty Swivel Castors
- Wheel diameter 4" rubber tyre
- Maximum payload 880lb
- Maximum payload per layer 44lb



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DOUBLE SIDED RACK

★ UNIQUE RACK ★
\$1905

Air freight express
shipping \$55

A strong, DOUBLE SIDED, simple self-assembly rack for drying products in your spray shop can be assembled in wide and narrow format.

- Bars are removable, so you can position where you need
- 18 layers per side (36 layers in total)
- Bars 20" long each side
- 44lb per layer
- Max payload 8880lb
- Gap between bars 2 ½"
- Can be assembled 12" or 19" apart (just alter the position of the rectangle ring frame)
- Heavy duty 4" diameter, 360 degree rotational rubber castors
- Plastic protection sleeving on the bars
- Plastic protection on the ends of the bars
- Robust design
- Fully mobile
- Delivered to you within 5 days

44lb

★
PER LAYER



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GIBBS X-15 EXPANDER RACK

The versatile Expander Rack for drying items in your spray shop.

- Expandable to different widths
- 15 layers
- Heavy Duty
- Fully mobile
- Plastic protection sleeving on the bars
- Plastic protection on the ends of the bars
- Heavy duty 5" diameter, 360 degree rotational rubber castors
- Delivered to you within 5 days

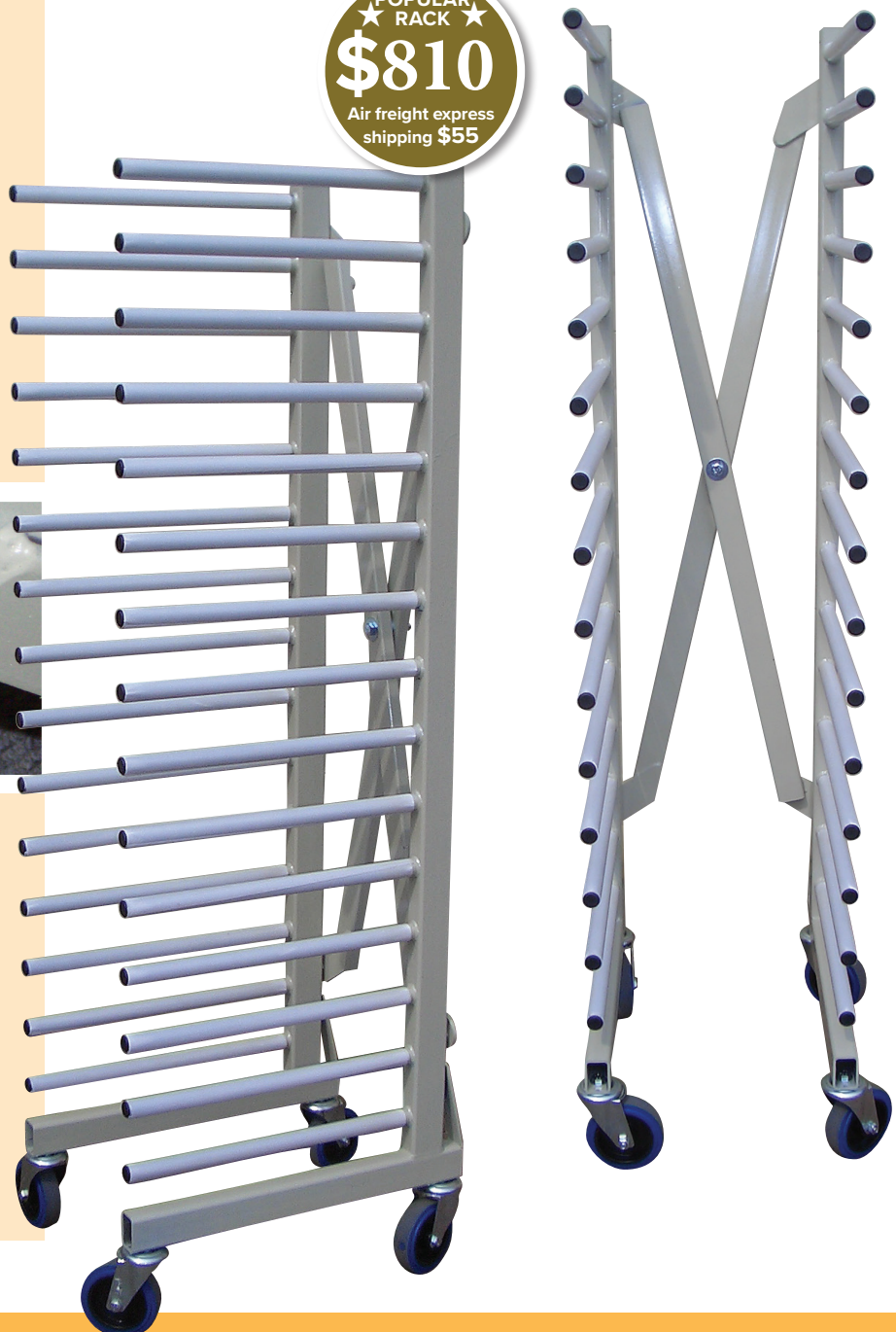


SPECIFICATIONS

- Bar Length 20"
- Gap between bars 3"
- Number of layers 15
- Overall height 71"
- Fully closed up 6 1/2"
- Fully opened out 47"
- Wheel diameter 5"
- Maximum payload 1000lb
- Maximum payload per layer 67lb

POPULAR
★ RACK ★
\$810
Air freight express
shipping \$55

Expands from
6 1/2" to 47"



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☎ [PHONE 877-785-0274](tel:877-785-0274)

GIBBS MULTI RACK

A strong, simple and versatile self-assembly rack for drying products in your spray shop.

- Expandable rack to accommodate a range of product sizes
- Multi positions for bars to place
- Up to 16 bars per upright (you choose number of bars for different spacing giving you maximum versatility when drying or storing your product)
- Spray coated for a durable quality finish
- Special heavy duty rubber tyres
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days

Expands from
12" to 56"



BEST
★ VALUE ★
\$2350
Air freight express
shipping \$100

SPECIFICATIONS

- Bar length 31 1/2" by 7/8" diameter, covered in plastic tubing
- Number of layers Up to 16 layers
- Minimum gap between bars (with 16 bars) 2 7/8"
- Overall height 73"
- Maximum distance between bars 56" (when fully expanded)
- Minimum distance between bars 12" (when fully closed up)
- 4 off 5" Diameter Heavy Duty Rubber Swivel Castors
- Maximum payload 1000lb
- Maximum payload per layer 66lb



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GIBBS TRIPLE MULTI RACK

Expands from 22" to 112"

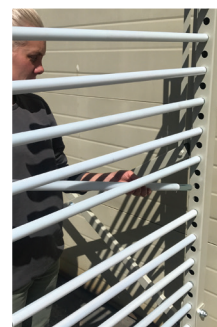
A strong, simple and versatile self-assembly rack for drying products in your spray shop.

- Expandable rack to accommodate a range of product sizes
- TRIPLE upright version
- Multi positions for bars to be placed
- Up to 16 bars per upright (you choose number of bars for different spacing giving you maximum versatility when drying or storing your product)
- Spray coated for a durable quality finish
- Special heavy duty rubber tyres
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Racks nest when not in use so they take up less space
- Delivered to you within 5 days



SPECIFICATIONS

- Bar length 31 1/2" by 7/8" diameter, covered in plastic tubing
- Up to 16 layers
- Minimum gap between bars (with 16 bars) 2 7/8"
- Overall height 73"
- Maximum distance between bars 112" (when fully expanded)
- Minimum distance between bars 22" (when fully closed up)
- 4 off 5" Diameter Heavy Duty Rubber Swivel Castors
- Maximum payload 1500lb
- Maximum payload per layer 99lb



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GIBBS SUPER DUTY RACK

BEST
BUY
★
★
\$3230

Air freight express
shipping **\$100**



EASY
TO BUILD
★
FLAT PACK

SPECIFICATIONS

- Bar Length 43 ½" by 1 ¼" diameter covered in plastic tube
- Gap between bars 4 ¾"
- Number of layers 10
- Overall height 73 ½"
- Overall depth 50 ½"
- Width assembled in the narrow format 24"
- Width assembled in the wide format 48"
- Wheel diameter 4"
- Maximum payload 1500lb
- Maximum payload per layer 150lb

10 layer super heavy duty rack for drying products in your spray shop.

- Spray coated for a durable quality finish
- Removable bars
- Special heavy duty swivel polyurethane tyres
- Central ring frame can be positioned in either wide or narrow format
- High quality replaceable polypropylene plastic sleeves and plastic end bungs protect the work piece against accidents and allow easy cleaning of bars
- Delivered to you within 5 days



Expands to
24" or 48"

150lb

★
PER LAYER

ORDER TODAY!

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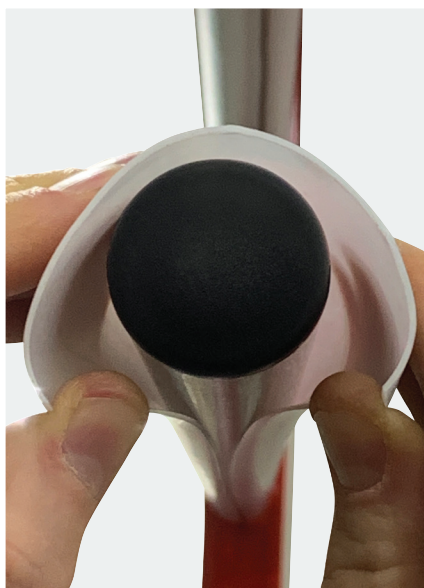
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PLASTIC RACK SLEEVES

LARGE DIAMETER PLASTIC SLEEVES



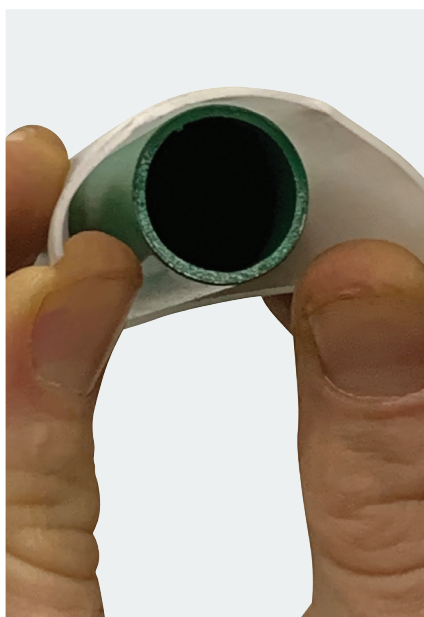
DESCRIPTION

- grips bars $\frac{7}{8}$ " to $1\frac{1}{4}$ " diameter
- you can cut down if this is too long for you
- plastic is resistant to all solvents
- plastic tube is split down the length so it grips the bar on your rack
- sold in bundles of 30
- 19 $\frac{1}{2}$ " long
- 31 $\frac{1}{2}$ " long
- 35 $\frac{1}{2}$ " long
- 47" long



★ FROM ★
\$168
Air freight express
shipping \$55

SMALL DIAMETER PLASTIC SLEEVES



DESCRIPTION

- grips bars $\frac{1}{2}$ " to $\frac{3}{4}$ " diameter
- you can cut down if this is too long for you
- plastic is resistant to all solvents
- plastic tube is split down the length so it grips the bar on your rack
- sold in bundles of 30
- 19 $\frac{1}{2}$ " long
- 35" long
- 47" long



★ FROM ★
\$85
Air freight express
shipping \$55



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☎ **PHONE** 877-785-0274

GIBBS LAZY SPRAY TABLE

A mobile rotating spray table for spraying products in your spray shop.

- Flat pack design for quick and easy delivery
- Fully rotating round plywood top
- Super smooth bearings for easy rotation
- Delivered to you within 5 days

SPECIFICATIONS

- Height 2 1/4"
- Top 19 3/4" diameter plywood top
- Takes up to 220lb load



GIBBS BUDGET SPRAY TABLE

Versatile and robust spray table with a great low price.

- Adjustable in height for comfortable spraying
- 360 degree rotation of top
- Robust design
- Low cost
- High capacity 150lb load
- Delivered to you within 5 days

SPECIFICATIONS

- Adjustable in height 24" to 39 1/2"
- Fast assembly
- Fully rotating top
- Top size 39 1/2" x 19 3/4"
- Maximum load 150lb



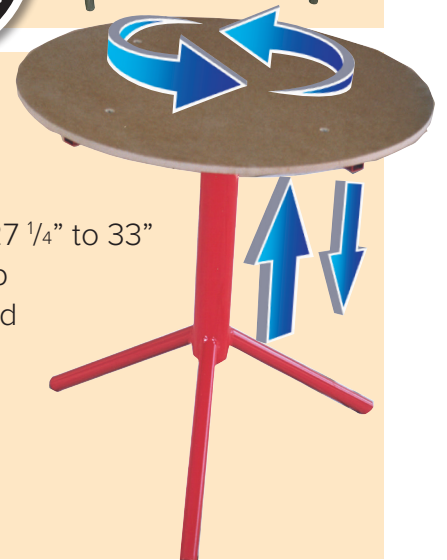
GIBBS STANDARD SPRAY TABLE

The industry standard self-assembly spray table for spraying products in your spray shop.

- Flat pack design for quick and easy delivery
- Adjustable height
- Fully free rotating round MDF top
- Super smooth bearings for easy rotation
- Delivered to you within 5 days

SPECIFICATIONS

- Adjustable in height 27 1/4" to 33"
- 26" diameter MDF top
- Takes up to 132 lb load



ORDER TODAY!

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☎ **PHONE** 877-785-0274



GIBBS MOBILE HEAVY DUTY SPRAY TABLE

A mobile super heavy duty spray table for spraying heavy products in your spray shop.

- On swivel, locking castors for easy manoeuvrability around your workshop
- Adjustable height for easy use
- Fully free rotating rectangular top
- Delivered to you within 5 days

SPECIFICATIONS

- Adjustable in height 34" to 41"
- Top 16"x 36"
- Takes up to 300lb load

★ TOP VALUE ★
\$1075
Air freight express shipping \$55

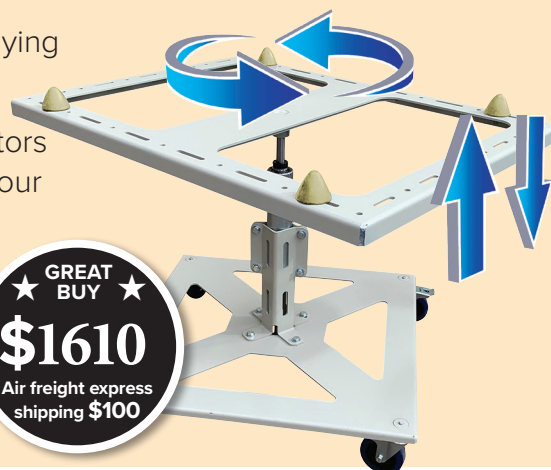


GIBBS SUPER DUTY SPRAY TABLE

A mobile rotating spray table for spraying products in your spray shop.

- On swivel, heavy-duty locking castors for easy manoeuvrability around your workshop
- Adjustable height for easy use
- Fully rotating rectangular top
- 4x adjustable pads / blocks to accommodate work piece
- Delivered to you within 5 days

★ GREAT BUY ★
\$1610
Air freight express shipping \$100



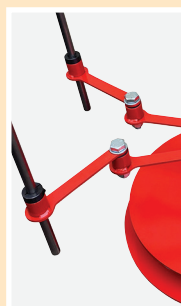
SPECIFICATIONS

- Top 36"x 48"
- Adjustable in height from 34" to 41"
- Takes up to 1000lb load

FOOT OPERATED SPRAY TABLE

The clever spray table which you spin with your foot.

- Very strong design
- 4 x Adjustable height support rods
- Fully free rotating round upper disc
- Super smooth bearings for easy rotation
- Delivered to you within 5 days



SPECIFICATIONS

- Adjustable in height 26" to 40"
- Distance of support rods 5" to 27" apart
- Takes up to 100lb load

★ STAR VALUE ★
\$1200
Air freight express shipping \$55



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ECO FLEX



DESCRIPTION

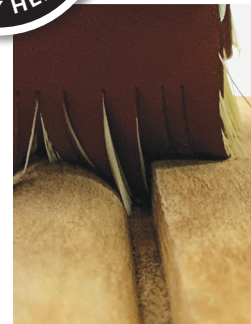
The 'New' ECO-Flex sanding head is brilliant for all sorts of sanding applications! It's like no other sanding product you may have seen.

It's light and easy to use and very effective for all sorts of jobs around the home. Its unique brush and abrasive finger system will get into the finest details and the most hard to reach areas where conventional sandpapers simply can't. It won't 'clog' either.

Whether you're sanding skirting boards and architraves, painting windowsills, removing rust from metal, varnishing the stairs or even cleaning the garden furniture, ECO-Flex will help you get the job done in no time at all!

TECHNICAL INFORMATION

- 6 ¾" Diameter
- 2" Wide
- ¼" Hex Drive Shaft
- Max 1000rpm



★ ANY GRIT ★
\$62.50
Air freight express shipping \$20

AVAILABLE GRITS

- P.60
- P.80
- P.100
- P.120
- P.150
- P.180
- P.220



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☎ **PHONE 877-785-0274**



RAWHIDE SANDING PADS

DESCRIPTION

Rawhide sanding pads are virtually indestructible as they are made from a new adhesive and grit combination.

This has given the Rawhide pad greater cutting power and a longer life span. Tests have shown us that Rawhide out-performs any other pad on the market today!

To prove our commitment to the environment the Rawhide sanding pads are manufactured from a totally solvent free production process.

TECHNICAL INFORMATION

- SIZE: 1/2" thick x 4" x 5"
- Lasts 3 times longer than any other pad
- Double sided
- 3 times as strong
- Super elastic tear resistant bond
- Extended cutting life
- Non-clogging coating
- Waterproof
- Great value
- 250 pads per box



RAWHIDE Abrasive Sanding Pads

- LASTS 3 x LONGER THAN ANY OTHER PAD
- 3 x AS STRONG
- SUPER ELASTIC BOND
- EXTENDED CUTTING LIFE
- NON-CLOGGING COATING
- WATERPROOF
- GREAT VALUE



PROFILE
SANDING
★
RAWHIDE PADS

DOUBLE
SIDED
★
LONG LASTING

AVAILABLE GRITS

- P.60
- P.80
- P.120
- P.150
- P.180
- P.220
- P.240
- P.280
- P.320
- P.400



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GIBBS DOLLY BOARD

Low level dolly board for easy transport of product around your workshop. Heavy duty for high working payload.

SPECIFICATIONS

- Fully assembled
- Top size 39 1/2" x 19 3/4"
- Maximum load 150lb
- 4 Heavy Duty Rubber Swivel Castors



GIBBS MAGNETIC ORDER CLIPS

20 x magnetic clips, ideal for keeping track of orders.

- Supplied in a pack of 20
- Strong magnet
- Simple to use
- Keep track of each order on each spray rack
- Each clip can hold up to 15 sheets of paper
- Delivered to you within 5 days



GIBBS "RACK" JOINING KITS

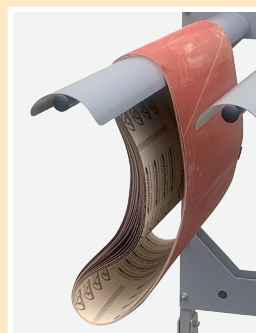
Steel joining kit to hold two racks together to increase working width of drying racks.

- Made to the same high specification as the trolley racks
- Fits all rack models
- Standard width available in 20 1/2" or 33"
- Can also be made to special sizes
- Delivered to you within 5 days



MOBILE ABRASIVE BELT RACK

- 3 x large curve support arms 56" long
- High capacity load 110lb per arm
- Handles belts up to 130" endless x 56" wide
- Heavy duty locking castors



SCAN
CODE TO
VISIT US
ONLINE



GIBBS GROUP NORTH AMERICA
1039 Brockton Road
Jefferson, GA 30549
877-785-0274
gibbsgroupna.com

Prices subject to change, please visit drying-shop.com for current pricing.